

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR) this certificate applies to the construction product

**Glued laminated timber (glulam)  
Glued solid timber**

according to the product specification listed in the current addendum to this certificate placed on the market by

**Company**

**LIGNA KG**

**DES HELLWEGER PATRICK & CO.**

**Handwerkerzone Rasen 18**

**IT-39030 Rasen Antholz**

and produced in the manufacturing plant

**IT-39030 Rasen Antholz, Handwerkerzone Rasen 18**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**EN 14080:2013**

under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

**CERTIFICATE OF CONSTANCY OF PERFORMANCE**

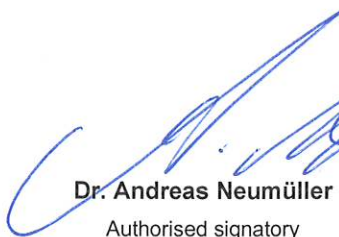
**Certificate number:** 1359-CPR-0656

**Date of first issue:** 09.10.2015

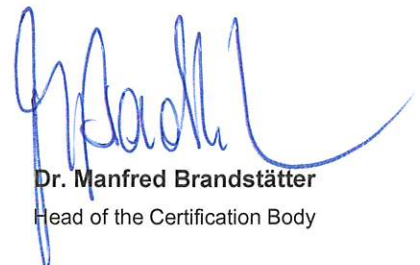
**Date of issuance:** 02.02.2023

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

For the validity of this certificate see [www.holzforchung.at](http://www.holzforchung.at).



**Dr. Andreas Neumüller**  
Authorised signatory



**Dr. Manfred Brandstätter**  
Head of the Certification Body

# Addendum to certificate 1359-CPR-0656

Date of issuance: 02.02.2023

## Scope of certification for the following products:

### GLUED LAMINATED TIMBER (GLULAM)

Timber species / strength classes:	PCAB - spruce; ABAL - fir: GL 24h, GL 28h LADC - larch: GL 24h, GL 28h PNSY – pine: GL 24h, GL 28h
Mechanical resistance:	according to EN 14080:2013
Service classes:	1, 2, 3
Adhesive:	
- Finger joints	PUR according to EN 15425 I 70 FJ 0,1
- Surface bonding	MUF according to EN 301 I 90 GP 0,3 S
Reaction to fire:	D-s2, d0
Formaldehyde class:	E1
Natural durability class:	according to EN 350-2

### GLUED SOLID TIMBER

Wood species / strength classes:	PCAB - spruce; ABAL - fir: C 24
Mechanical resistance:	according to EN 338
Service classes:	1, 2
Max. dimension:	280 x 280 mm
Adhesive:	
- Finger joints	PUR according to EN 15425 I 70 FJ 0,1
- Surface bonding	MUF according to EN 301 I 90 GP 0,3 S
Reaction to fire:	D-s2, d0
Formaldehyde class:	E1
Natural durability class	according to EN 350-2